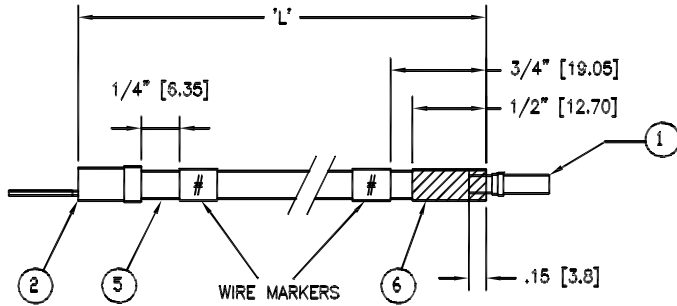


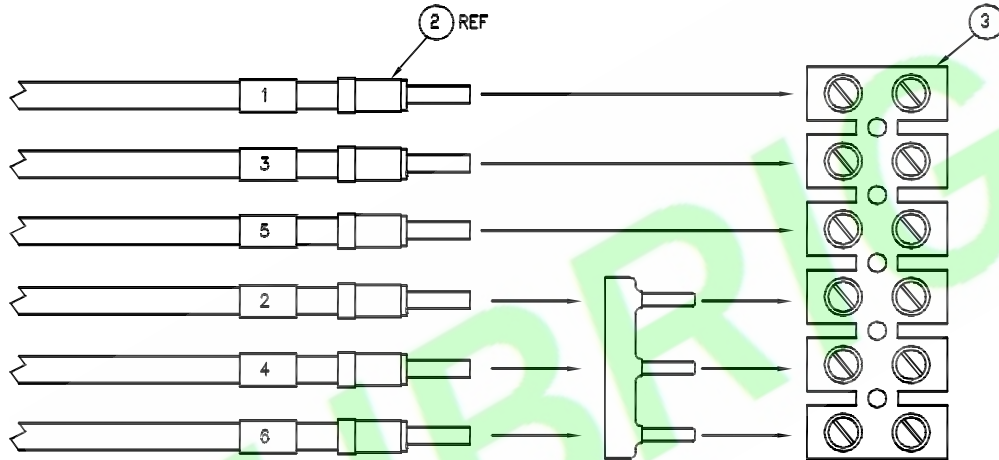
WIRE PREPARATION



USE MIL-STD M22520/1-01 CRIMP TOOL OR EQUIVALENT.

NOTES:

- 1.FABRICATE ACCORDING TO IPC/WHMA-A-620
- 2.TERM PULL FORCE TEST CONDITION:31.75kgf (MIN)
- 3.DIMENSIONS ARE IN INCHES WITH METRIC(mm)IN BASKETS:INCHES(mm)



INSERT JUMPER (4) INTO BOTTOM 3 POSITIONS OF TERMINAL BLOCK. INSERT WIRE ENDS TERMINATED WITH RECTANGULAR PINS INTO TERMINAL BLOCK AND TIGHTEN SCREWS.

WIRE MARKER #	CUT LENGTH 'L'
1	9.5" [241]
2	10.5" [267]
3	5.5" [140]
4	6.5" [165]
5	9.5" [241]
6	10.5" [267]

0 - 12"	±0.10"	0 - 305mm	±2.5mm
13 - 36"	±0.25"	330 - 915m	±8.4mm

Item	Alpha PIN	Description	Mfr	MatN	Qty	Unit
1	538-161-19	Crimt.Crimp.#12 Fem Sckt.2.5mm Dia. Av. Pld	Chia A-waves Optoelectronics Technology Co. Ltd	R12YAU-2.5	6	PCS
2	538-030-19	Wire Term. Crimp.#1 2-16AWG. Rctngl Pin. Yel	K.S. Terminal Inc.	DBV5-14	6	PCS
3	535-159-19	TB.6 Pass. Dbl Row. 14.5mm#14-6 AWG.600V	Wecon	327-FL-HDS96	1	PCS
4	657-514-19	Comb. Inspr bar. 3 Pass. 14.5mm Sp for TB	Wecon	327-J03	1	PCS
5	859-011-19	Wire.Hang. CSA TEW. (L101.5#1.2AWG) Strp. Blk	Coleman Cable	#1104	52	IN
6	840-003-19	Thg. Jt. Shnk. 3/16" Dia. Blk	Chang Yuan AlphaWire	CB-102.HFTe4.5.BLACK	5	IN
7	959-123-19	Wire Marker.#1.344".72 Strps/Catd	Product	PCMH-1	0.06	PCS
8	959-124-19	Wire Marker.#2.344".72 Strps/Catd	Product	PCMH-2	0.06	PCS
9	959-125-19	Wire Marker.#3.344".72 Strps/Catd	Product	PCMH-3	0.06	PCS
10	959-126-19	Wire Marker.#4.344".72 Strps/Catd	Product	PCMH-4	0.06	PCS
11	959-127-19	Wire Marker.#5.344".72 Strps/Catd	Product	PCMH-5	0.06	PCS
12	959-128-19	Wire Marker.#6.344".72 Strps/Catd	Product	PCMH-6	0.06	PCS

5X				DR.BY:	Samson
4X				CHKD.:	Tony
3X				APPD.:	Billy
2X					
1X	ORIGINAL	Samson			
REV.	DESCRIPTION	DR.BY	ECN. NO.		

GENERAL TOLERANCE:		PART NO : HJ-0932-003N	
LINEAR	ANGLES	DWG. NO.:	
X.:	X':	TITLE :	
X.X:	X.X':	CABLE ASSY,TBD,TBD,HRNSS,AC	
X.XX:	X.XX':	DATE: 15-Oct-2015	
X.XXX:	X.XXX':		

HJBRIGHT 东莞市華晶電子有限公司
BRIGHT-E ELECTRONIC TECHNOLOGY LIMITED

SHEET: 1/1
SCALE: 1:1
UNIT: mm

THIRD ANGLE PROJECTION

A4