

Crimp Reference

Crimp Reference NAME: H1502T-PQ Crimp Reference

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1、Applicable Wires : AWG#24~#28

2、Crimp Condition :

Terminal Series No.	Wire Size		Insulation Diameter	Strip Length
	(AWG)	mm ²	mm	mm
H1502T-PQ	24~28		1.10(max)	1.30~1.70

Crimp Specification

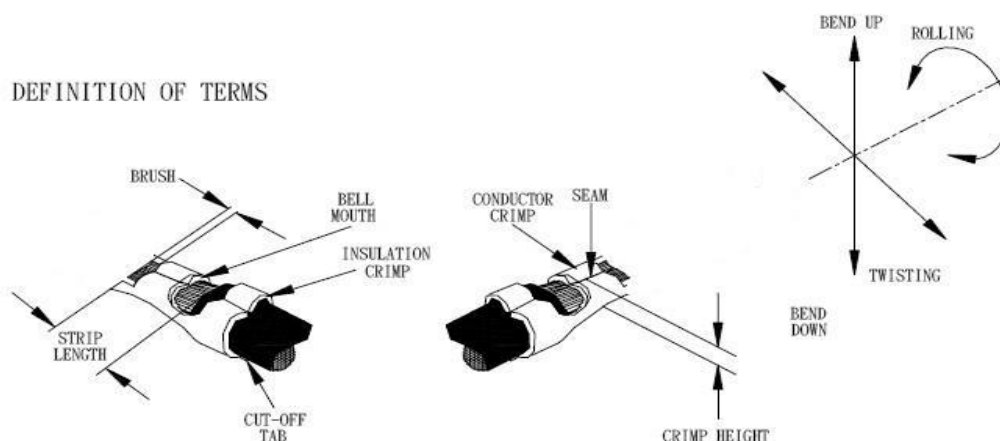
Terminal Series No.	Bell mouth	Cut-off Tab Max.	Conductor Brush
	mm	mm	mm
H1502T-PQ	0.10~0.20	0.20	0~0.20

Terminal Series No.	Bend up Bend down		Twist Roll		Punch Width(Ref)	
					Conductor	Insulation
	Degree		Degree		mm	mm
H1502T-PQ	4	2	3	3	0.95	1.10

After crimping, the crimp profiles should measure the following

Terminal Series No.	Wire Size	Conductor		Insulation		Pull Force
		CrimpHeight	CrimpWidth	CrimpHeight	CrimpWidth	Min.
	(AWG)	mm(REF)	mm	mm	mm	kgf
H1502T-PQ	24	0.70~0.80	0.95±0.10	1.25(max)	1.10(max)	1.00
	26	0.65~0.75		1.15(max)		0.80
	28	0.60~0.70		1.05(max)		0.50

DEFINITION OF TERMS



				APPROVED	CHECKED	WRITTEN
				BY	BY	BY
				任运宏	彭亮	翟德艳
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